

SEA-DOO

Sport Boats

SUPPLEMENT TO **OPERATOR'S GUIDE**



BOMBARDIER
RECREATIONAL PRODUCTS

This supplement must be used in
conjunction with *Sport Boats*
Operator's Guide (P/N 219 000 120)

219 000 143

X-20

SAFETY WARNING

Disregarding any of the safety precautions and instructions contained in this *Operator's Guide Supplement*, the *Operator's Guide*, the *Safety Handbook*, the *Safety Videocassette* and the on-product warning labels could cause injury, including the possibility of death. The operator has the responsibility to inform passenger(s) of safety precautions.

This *Operator's Guide Supplement*, the *Operator's Guide*, the *Safety Handbook* and *Safety Videocassette* should remain with the craft at the time of resale.

BOMBARDIER
RECREATIONAL PRODUCTS



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SEA-DOO®

BOMBARDIER-ROTAX®

BOMBARDIER LUBE®

Sea-Doo Synthetic Grease

Doin'it on your new Sea-Doo Sport Boat

Congratulations, you are now the proud owner of a Sea-Doo sport boat. Whether you are an experienced boater or are new to the sport of boating, we ask you to take the time to view the *Safety Videocassette* provided with the craft, to read the *Operator's Guide* and this *Operator's Guide Supplement*, the *Safety Handbook* and on-product warning/caution labels and familiarize yourself with the contents. These manuals contain pertinent information which, if followed, will provide you with the necessary knowledge to help you fully enjoy the pleasures of this craft.

We strongly recommend that any craft operator complete a safety boating course. Check with your local Coast Guard or Power and Sail Squadron in your area for course availability. More serious boaters may want to obtain *Chapman Piloting* by Elbert S. Maloney, available at most book stores.

When introducing your family or friends to the sport, be sure they fully understand the controls and operation of the craft and the importance of courteous, responsible riding.

Each operator has a responsibility to ensure the safety of his/her passenger(s) and of other water users. Please follow all safety instructions and operate your craft with care.

We encourage you to have an Annual Safety Inspection of your craft. Please contact your authorized Sea-Doo dealer for further details.

Finally, we urge you to visit your authorized Sea-Doo dealer regularly for regular and safety maintenance as well as any craft accessories you may require.

Have fun and... Bon Voyage.

Please keep this supplement together with the *Operator's Guide* and *Safety Handbook* on board. These manuals should remain with the craft at time of resale.

IMPORTANT: This supplement is to be used in conjunction with the *Operator's Guide* (P/N 219 000 120) which also applies to your X-20 Sport Boat for which you need to know the following.

Water Ballast Bag

Placed in ski locker. User must follow the manufacturer's instructions that are supplied for filling.

Pump System (water ballast bag)

User must follow the manufacturer's instructions that are supplied for filling.

The manufacturer is:

FlyHigh & Barefoot International
6160 N. 60th Street
Milwaukee, WI
53218

WARNING

Only use ballast bag for skiing/wakeboarding purposes. Ballast bag must always be in the ski locker when full.

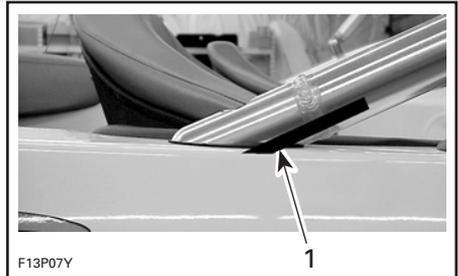
CAUTION: Never tow vehicle with the ballast bag filled; always empty ballast bag before towing. Never empty ballast bag into bilge area of craft.

Towing Tower

CAUTION: Always tow the vehicle with the towing tower fastened in the upright position to avoid damage to the boat and towing vehicle while in transport.

A storage pad is supplied to prevent damage to the deck.

The tower comes with an access hole for aftermarket wiring on the starboard side rail mounting flange of the craft.



1. Black indicates wire access hole

To clean tower, use mineral spirits and a clean soft cloth.

WARNING

This tow tower is designed to provide a high attachment point for a wakeboard or a water ski tow rope only and not for parasailing, kite flying, or towing other watercraft or any other object. Tie tow rope only to tow mount and never allow loose tow rope ends to dangle. Do not tow more than one person at one time from this tow tower. Do not climb on, sit on, stand on, jump off, or drive off the tower.

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WARNING

Never operate boat without tow tower secured and bolted in upright position. Always check that all bolts are in place and tight before and during use. Check at all times clearance height around docks, shore, overhanging objects, bridges and powerlines. All occupants must be seated when towing skier and never allow passengers to sit behind the tow rope attachment point. Do not use tower as a tie-down or tie-off.

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